EE 330
Lecture 30

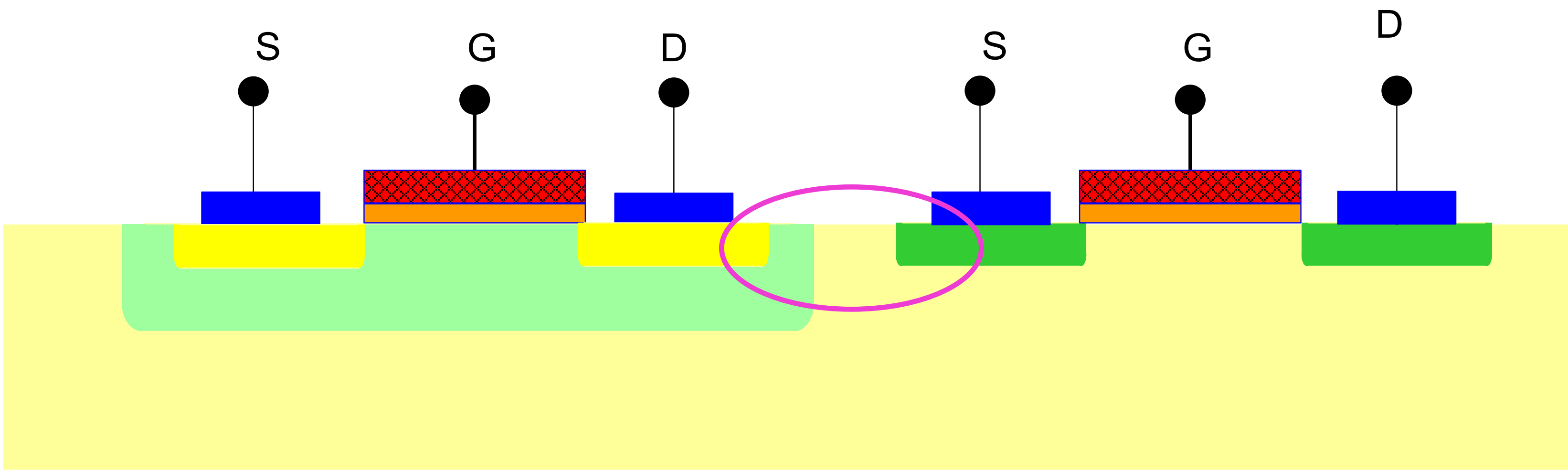
Thyristors

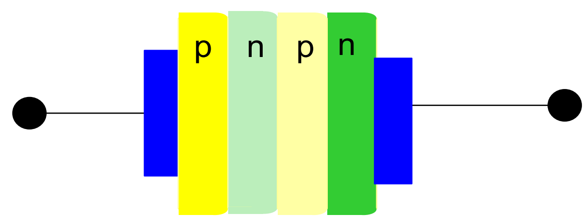
- SCR – Basic circuits and limitations
- Triacs
- Other thyristor types

The Thyristor

A bipolar device in CMOS Processes

Consider a Bulk-CMOS Process

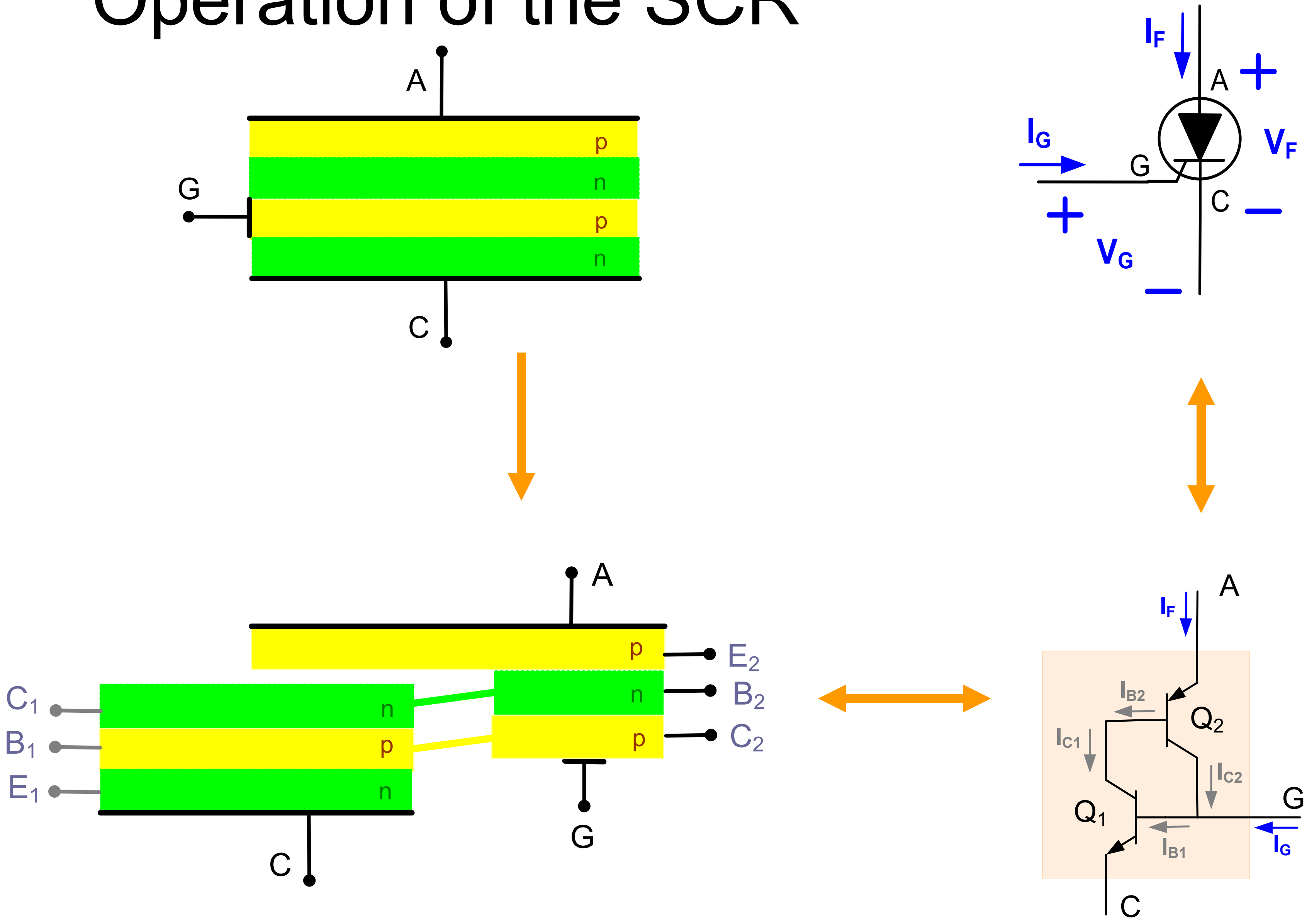




Have formed a lateral pnpn device !

Will spend some time studying pnpn devices

Operation of the SCR

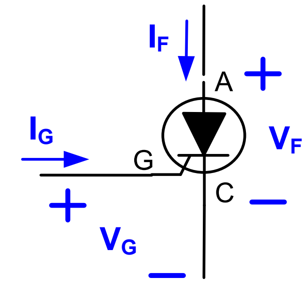


Not actually separated but useful for describing operation

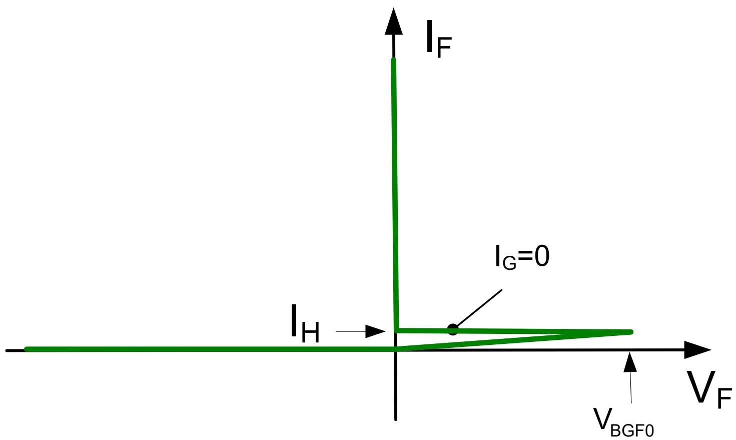
Review from Last Lecture

Operation of the SCR

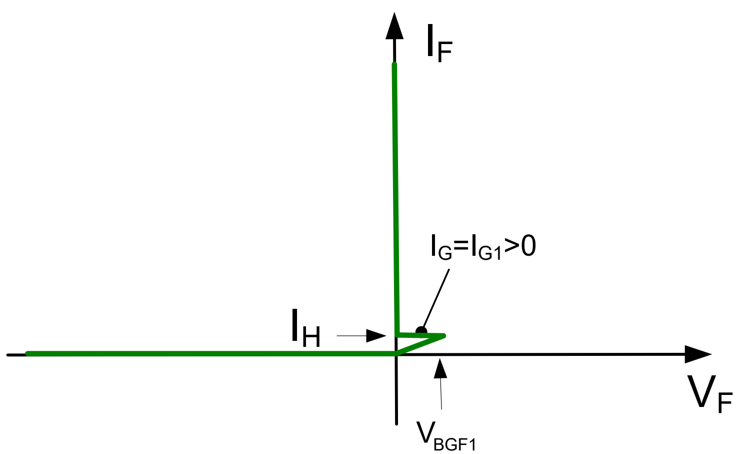
Consider the Ideal SCR Model



$$\left.\begin{aligned} I_F &= f_{1I}\left(V_F, I_G\right) \\ I_G &= f_{2I}\left(V_G\right) \end{aligned}\right\}$$



I_H is very small

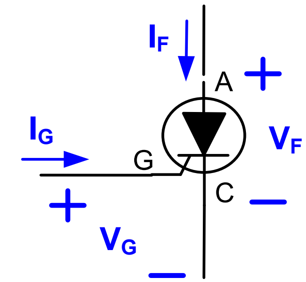


I_{G1} is small (but not too small)

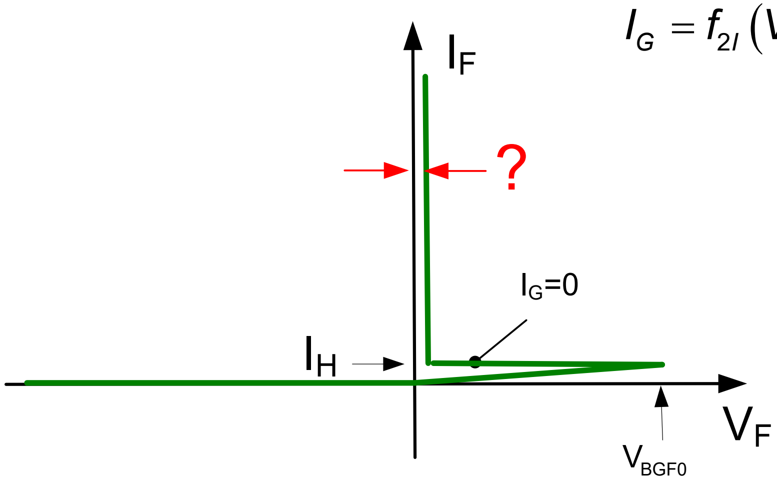
Review from Last Lecture

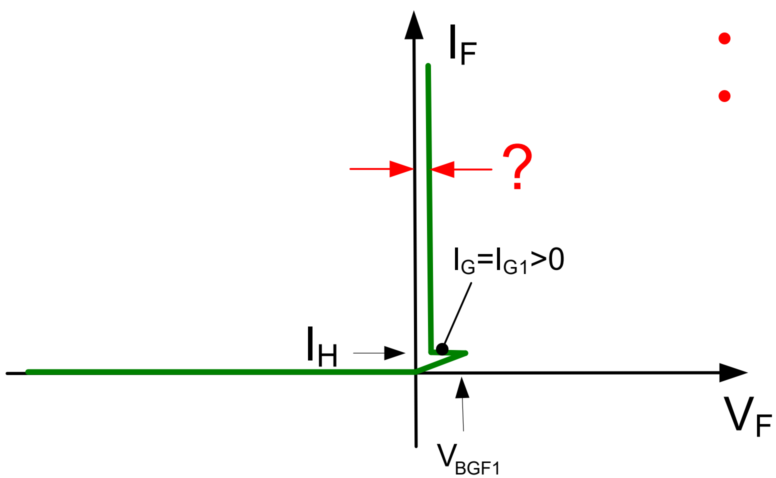
Operation of the SCR

Consider nearly Ideal SCR Model



$$\left.\begin{aligned} I_F &= f_{1I}\left(V_F, I_G\right) \\ I_G &= f_{2I}\left(V_G\right) \end{aligned}\right\}$$





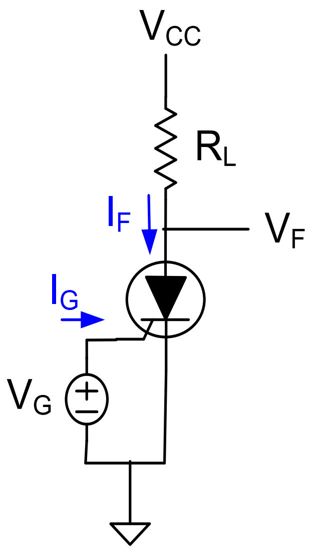
- On voltage approximately 0.9V
- Major contributor to ON-state power dissipatio
- Even with large currents, P_{ON} is quite small

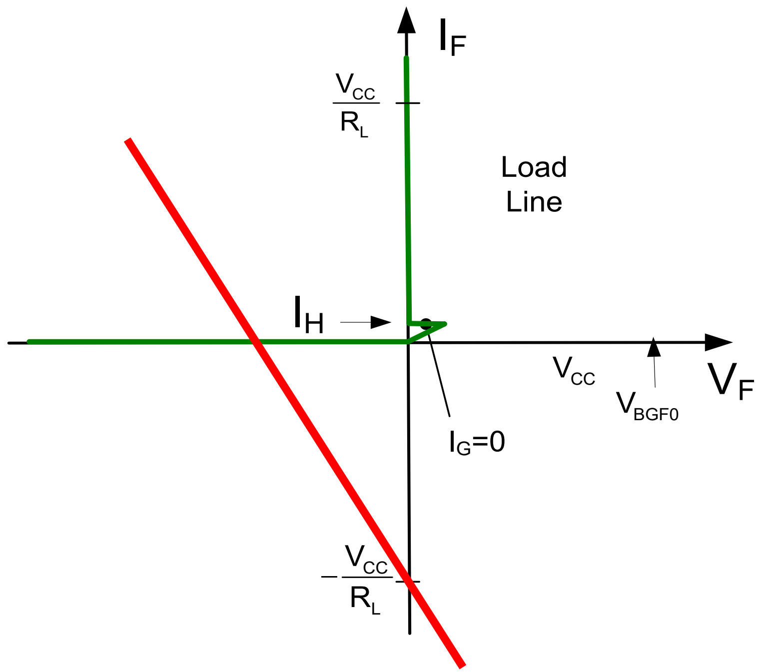
Operation of the SCR

Operation with the Ideal SCR

Often V_{CC} is an AC signal (often 110V)

SCR will turn off whenever AC signal goes negative

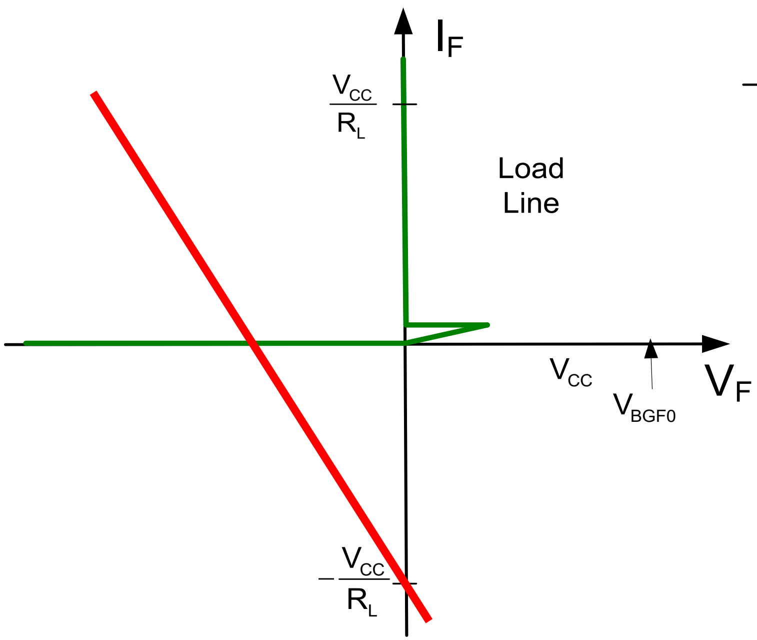


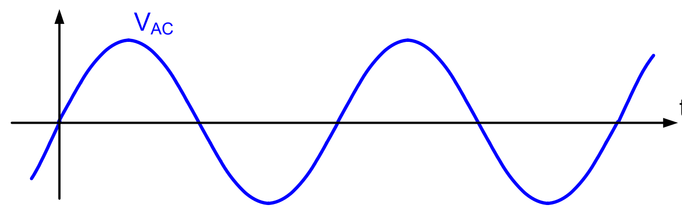


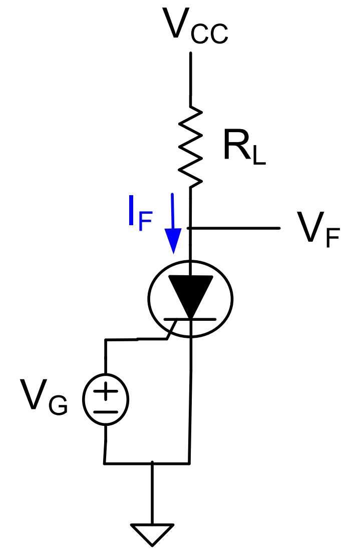
Review from Last Lecture

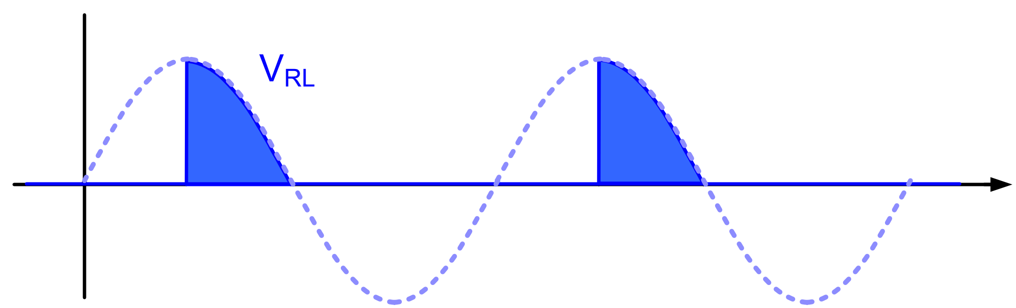
Performance Limitations with the SCR

Assume V_{CC} is an AC signal (often 110V) and V_G is static









SCR is ON less than 50% of the time (duty cycle depends upon V_G)

Often use electronic circuit to generate V_G

Outline

Two-Port Amplifier Models

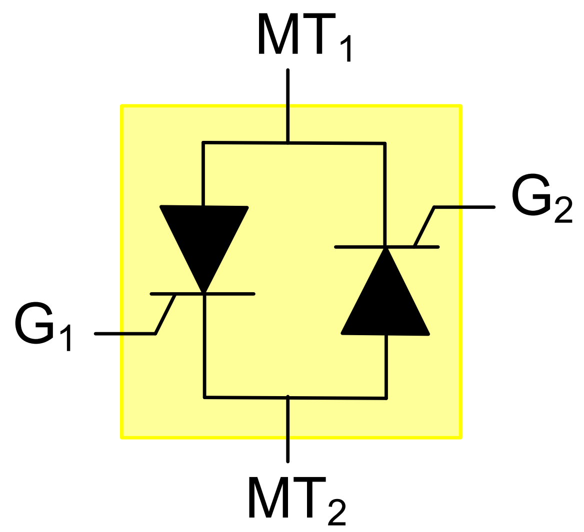
Bipolar Processes

- Comparison of MOS and Bipolar Process
- Parasitic Devices in CMOS Processes
- JFET

Special Bipolar Processes

- Thyristors
  - SCR
  - TRIAC

Bi-directional switching

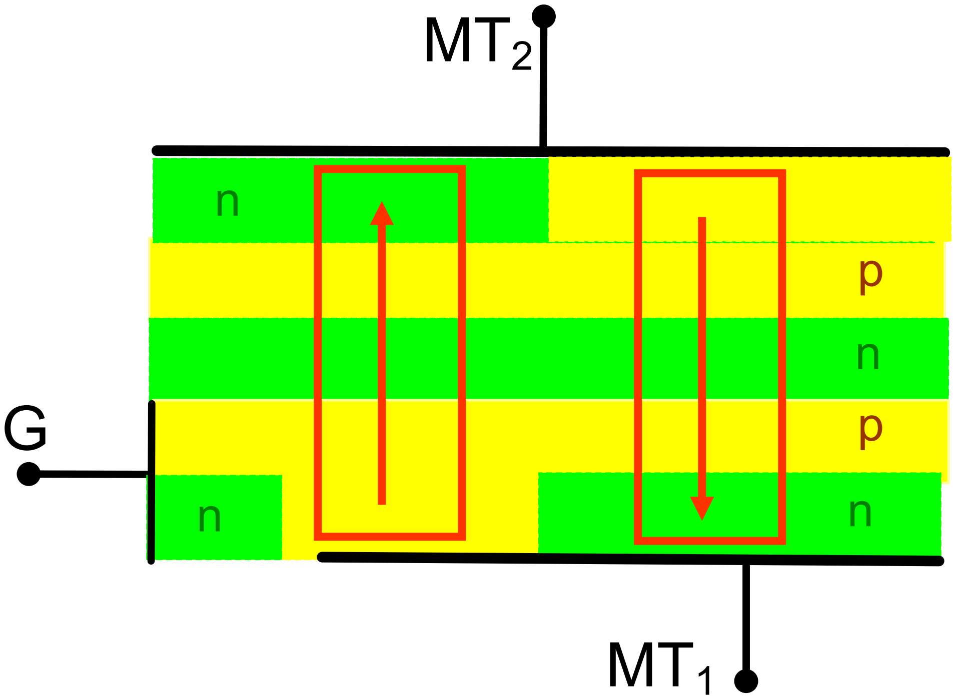


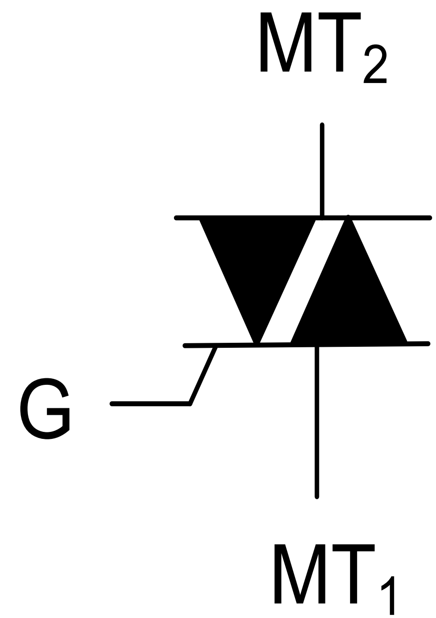
Use two cross-coupled SCRs

Limitations

Size and cost overhead with this solution
Inconvenient triggering since G_1 and G_2 WRT different terminals

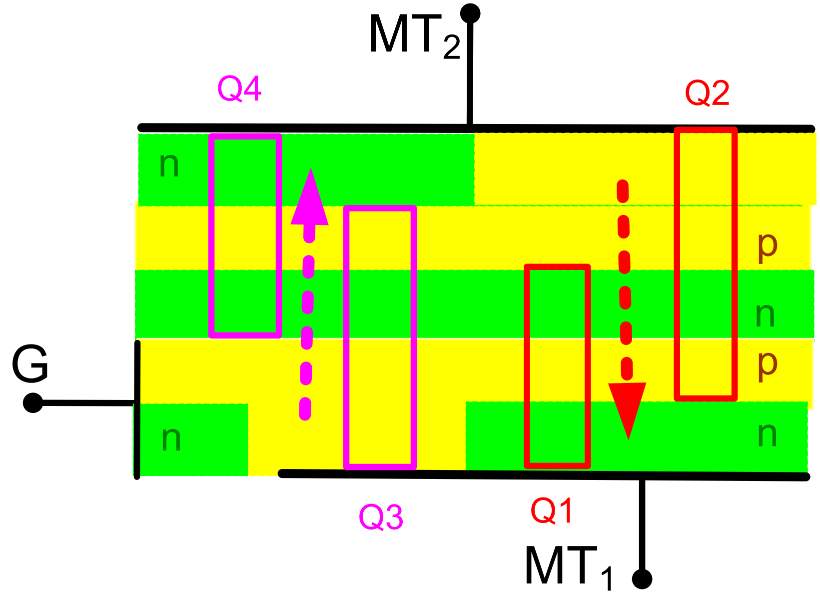
Bi-directional switching with the Triac

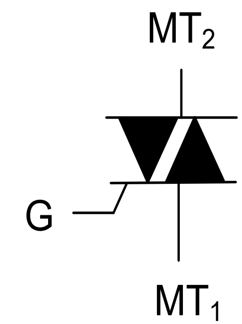




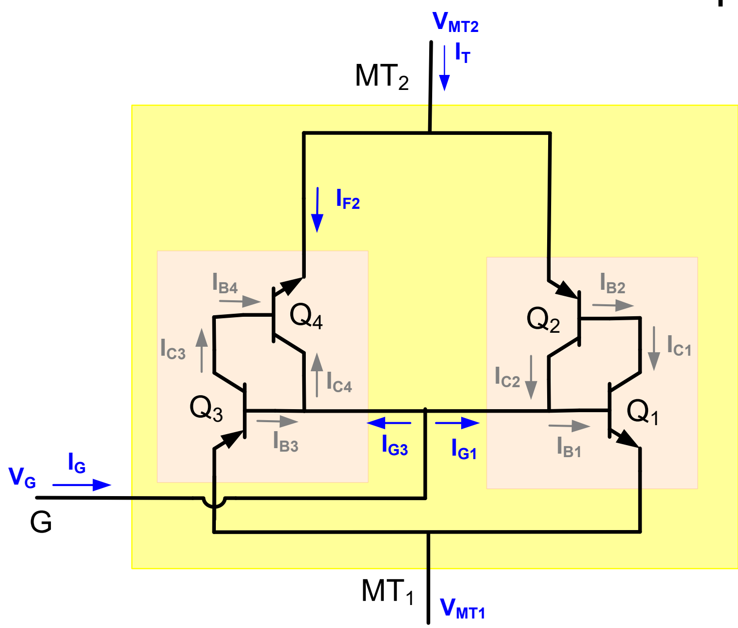
- Has two cross-coupled SCRs !
- Manufactured by diffusions
- Single Gate Control

The Triac





- Can define two cross-coupled transistor pairs in each side



Model for Quadrants 1 and 4
(n-diffusion for gate not shown)

As for SCR, both circuits have regenerative feedback

Can turn ON in either direction with either positive or negative current

Defines 4 quadrants (in V_{MT21}-$V_{G\text{-}MT1}$ plane) for operation

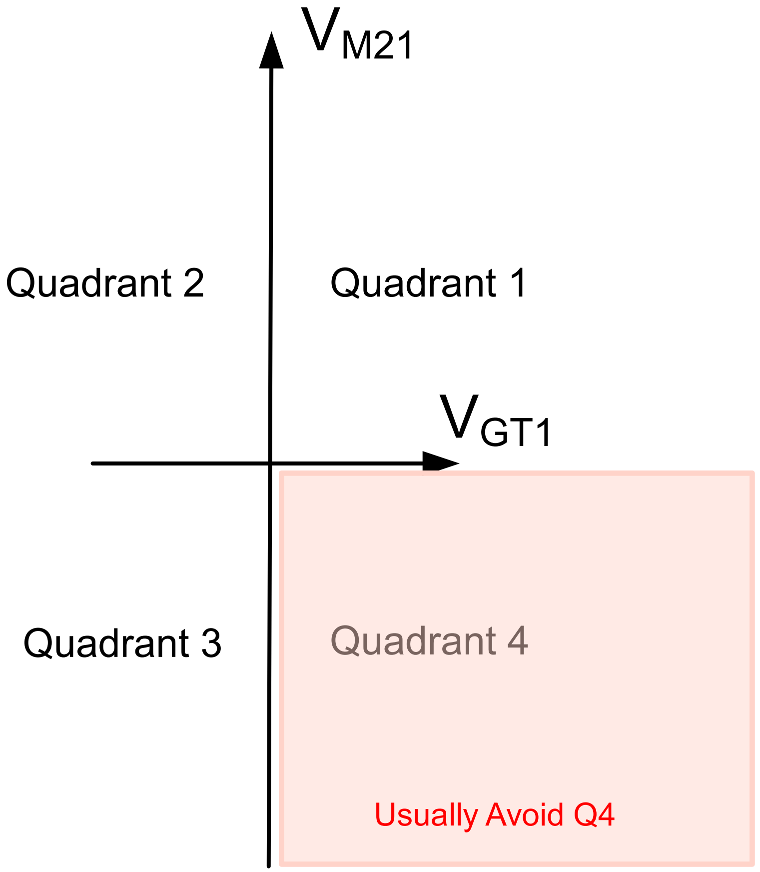
$V_{MT2}>V_{MT1}$	$V_{G\text{-}MT1}>0$	Quadrant 1
$V_{MT2}>V_{MT1}$	$V_{G\text{-}MT1}<0$	Quadrant 2
$V_{MT2}<V_{MT1}$	$V_{G\text{-}MT1}<0$	Quadrant 3
$V_{MT2}<V_{MT1}$	$V_{G\text{-}MT1}>0$	Quadrant 4

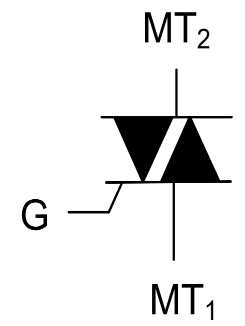
Usually use only one V_G:V_{MT} for control

Different voltage, duration strategies exist for triggering

Can't have single V_G:V_{MT} control with two SCRs

The Triac





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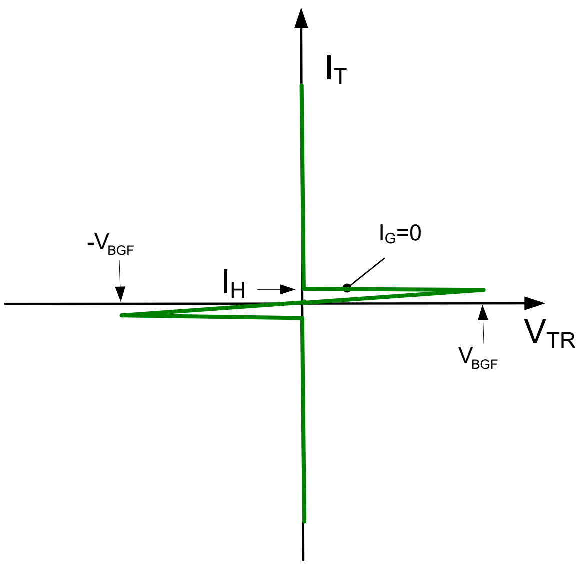
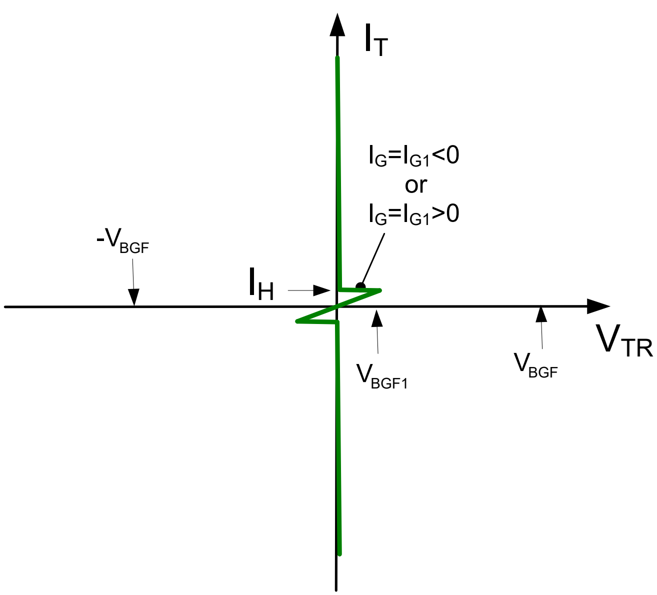
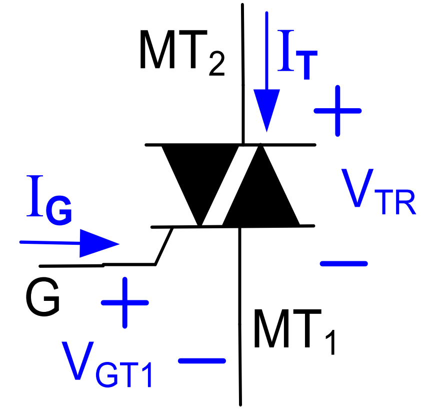
$V_{MT2}<V_{MT1}$	$V_{G\text{-}MT1}<0$	Quadrant 3
$V_{MT2}<V_{MT1}$	$V_{G\text{-}MT1}>0$	Quadrant 4

The Triac

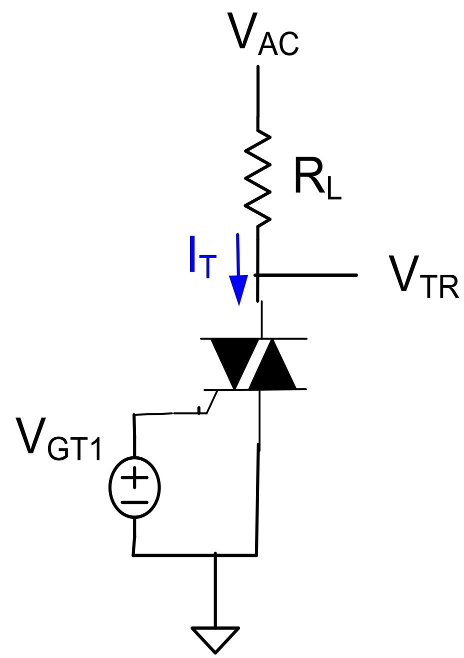
The ideal Triac





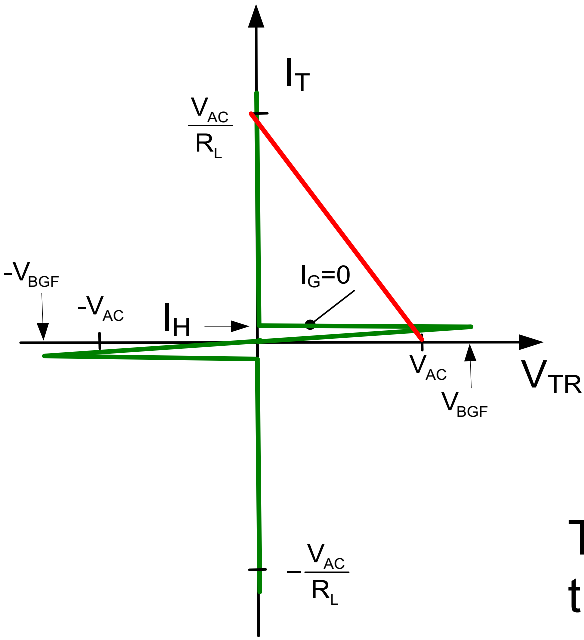


Consider the basic Triac circuit

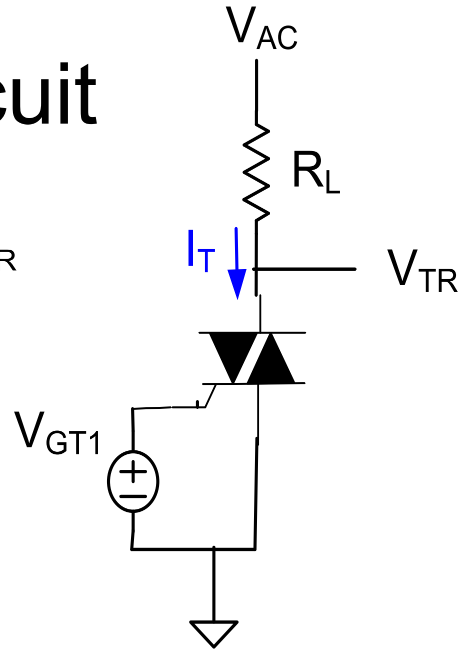


The Basic Triac Circuit

Assume ideal Triac with $I_G=0$



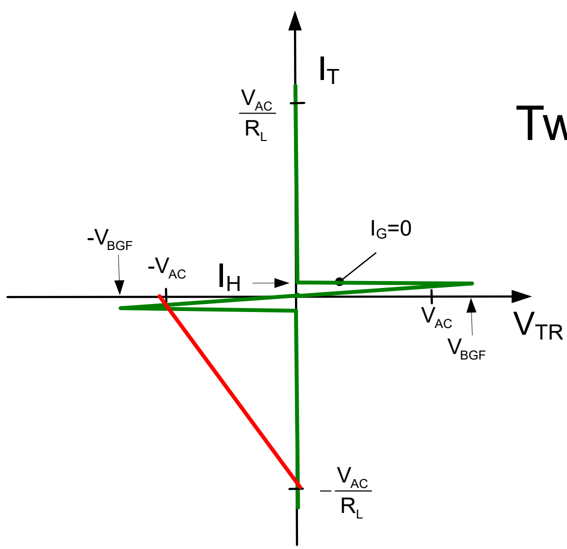
Load Line: $V_{AC} = I_T R_L + V_{TR}$



Analysis:

$$\left.\begin{aligned} V_{AC} &= I_T R_L + V_{TR} \\ I_T &= f_A\left(V_{TR}, V_{GT1}\right) \end{aligned}\right\}$$

The solution of these two equations is at the intersection of the load line and the device characteristics

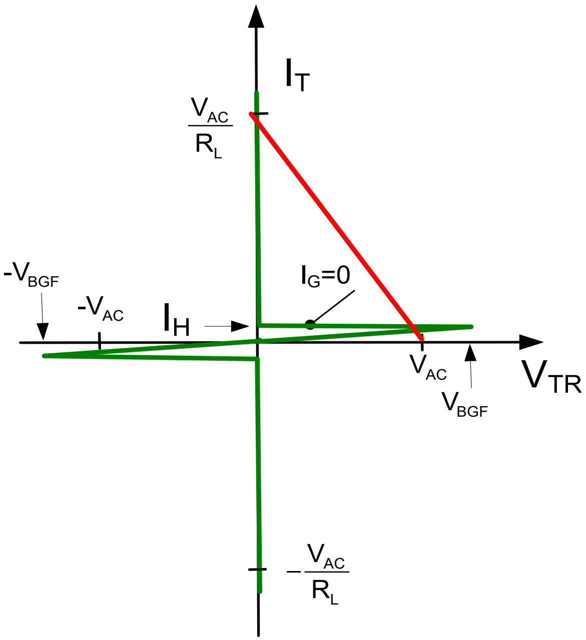


Two stable operating points for both positive and negative V_{AC}

If V_{AC} is a sinusoidal signal, will stay OFF Why?

The Basic Triac Circuit

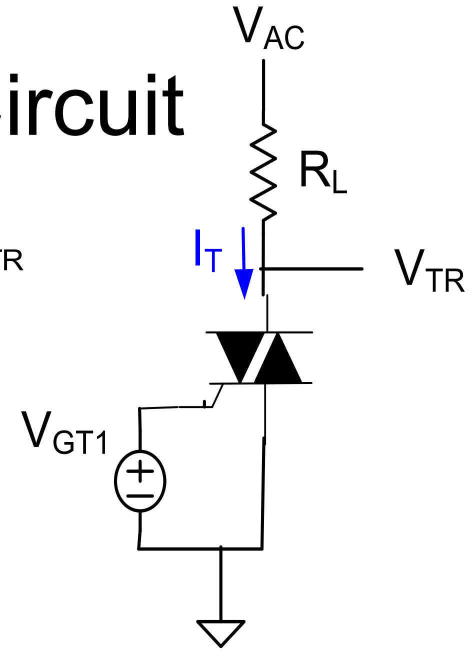
Assume ideal Triac with $I_G = 0$



Load Line: $V_{AC} = I_T R_L + V_{TR}$

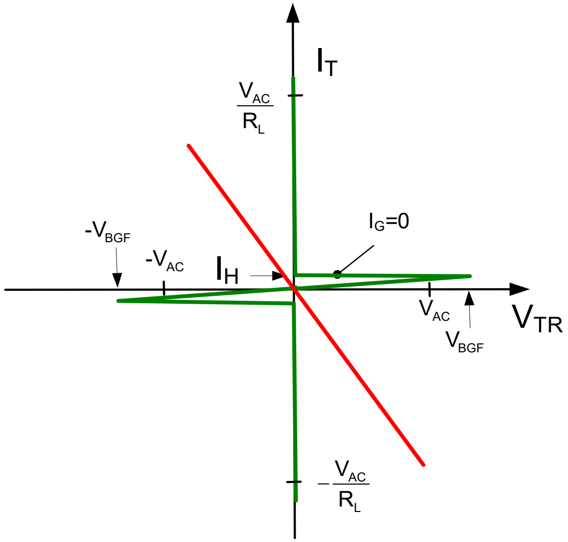
Analysis:

$$\left.\begin{aligned} V_{AC} &= I_T R_L + V_{TR} \\ I_T &= f_A\left(V_{TR}, V_{GT1}\right) \end{aligned}\right\}$$



If V_{AC} is a sinusoidal signal, will stay OFF

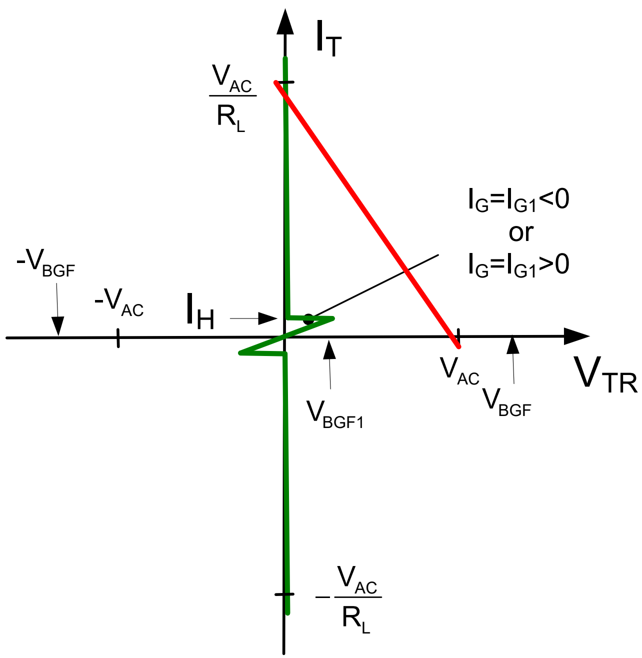
Why?



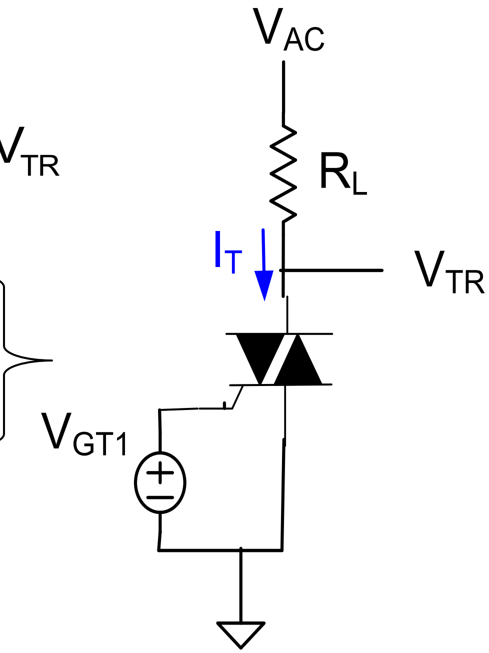
Because when it goes through 0 there is only one solution and that corresponds to the OFF state

The Basic Triac Circuit

Assume ideal Triac with large I_G



Load Line: $V_{CC} = I_T R_L + V_{TR}$

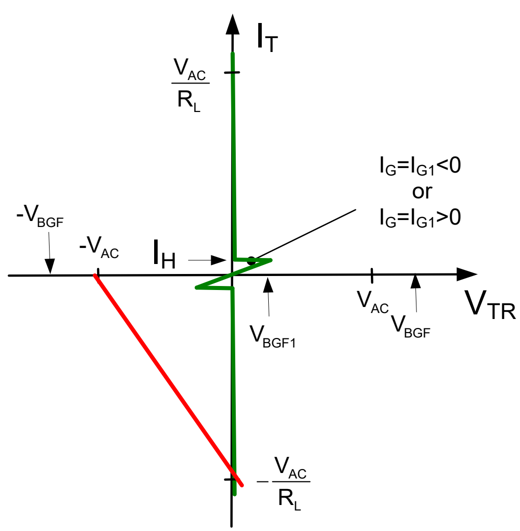


Analysis:

$$V_{AC} = I_T R_L + V_{TR}$$

$$I_T = f_A\left(V_{TR}, V_{GT1}\right)$$

Single solution for both positive and negative V_{AC}

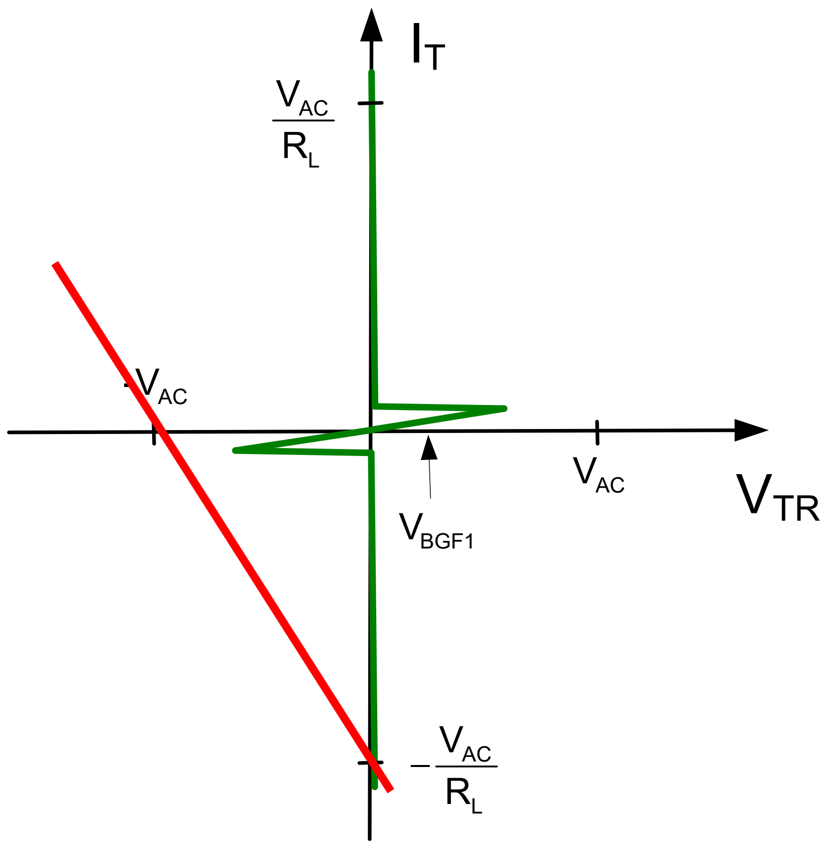


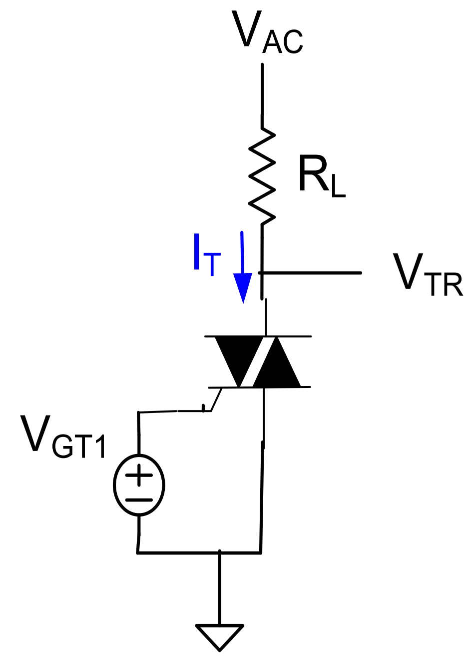
If V_{AC} is a sinusoidal signal will stay ON

(except for small time when I_T=0 but then ON and OFF state of Triac do not alter current in circuit)

Assume ideal Triac with intermediate I_G

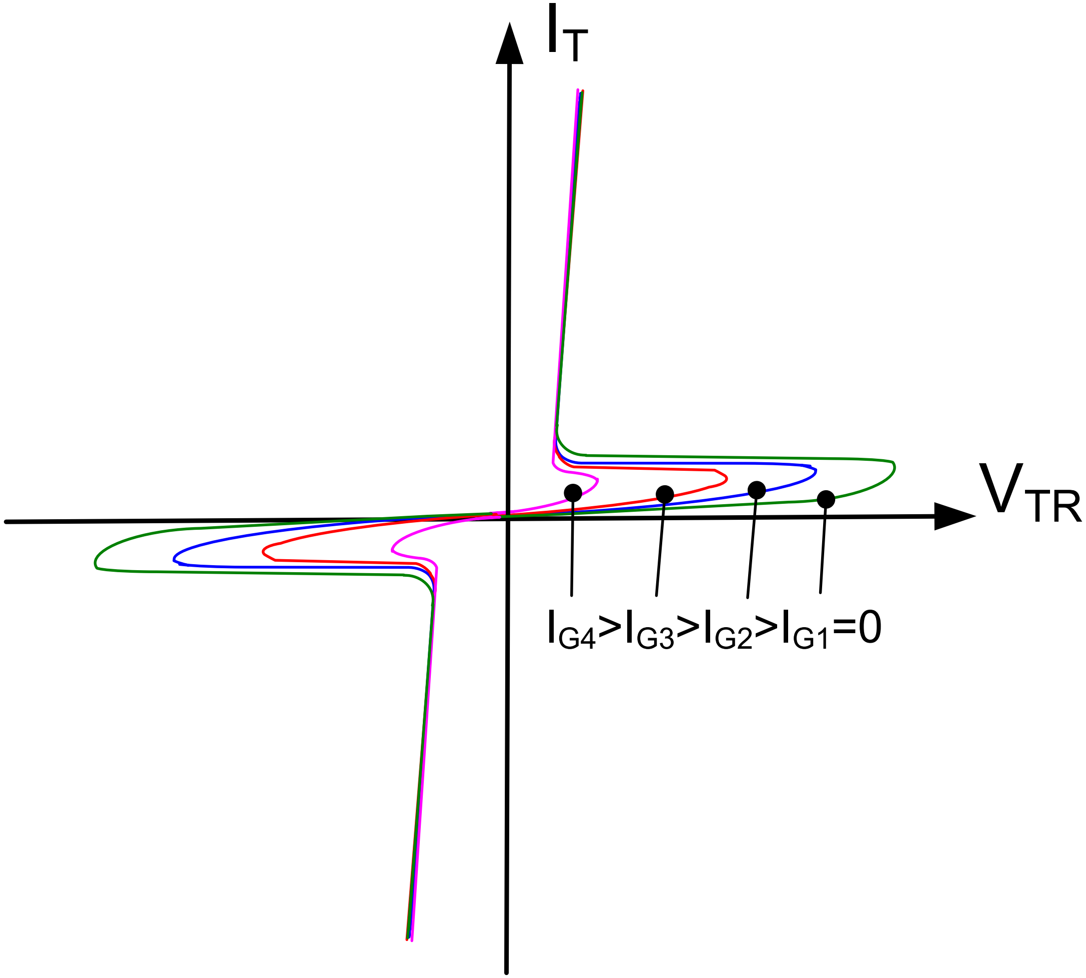
The Basic Triac Circuit

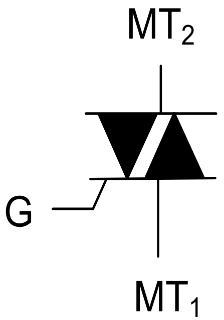




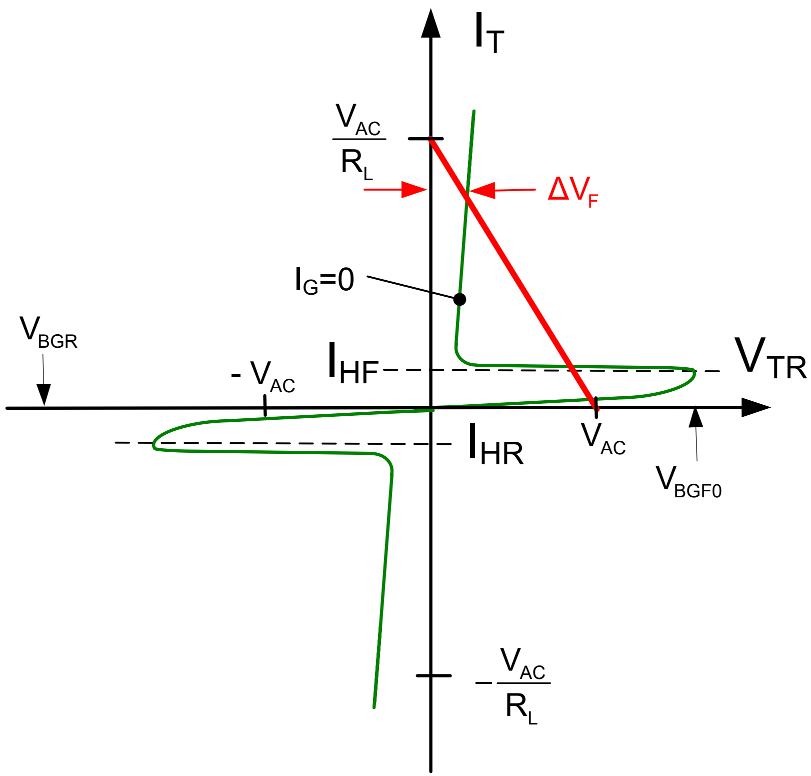
Duty cycle can vary from near 0% to 100% depending on I_G (or V_{GT1})

The Actual Triac

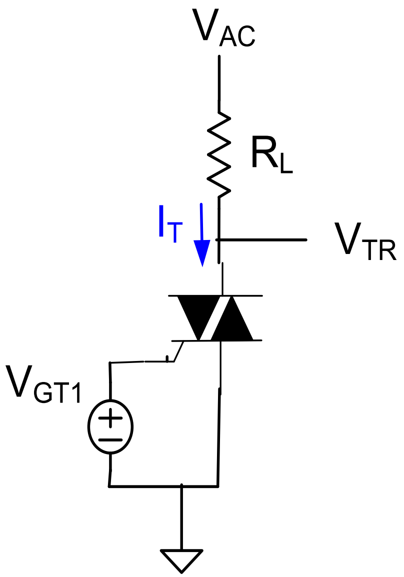




The Actual Triac in Basic Circuit

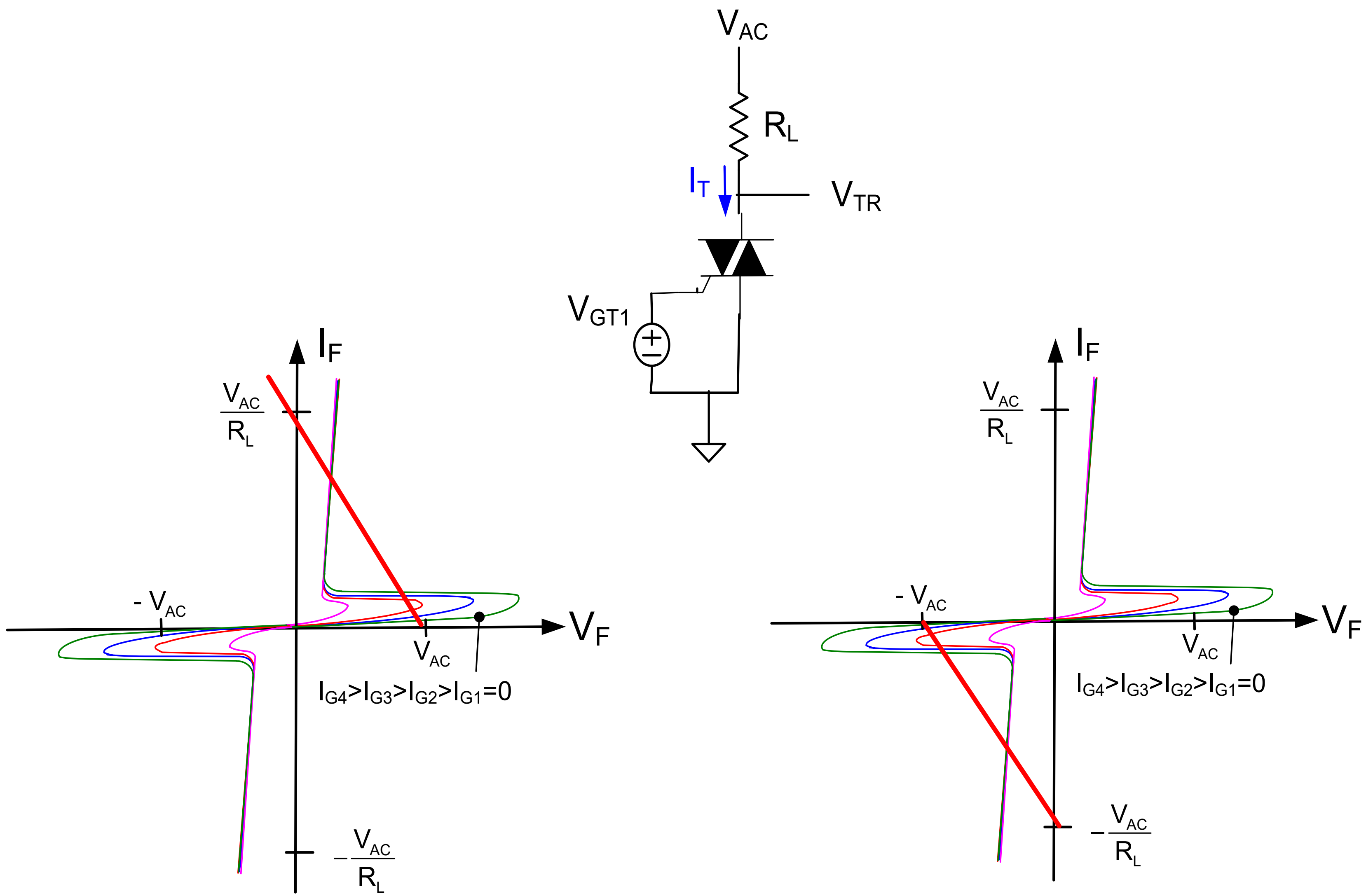


$I_G=0$ State



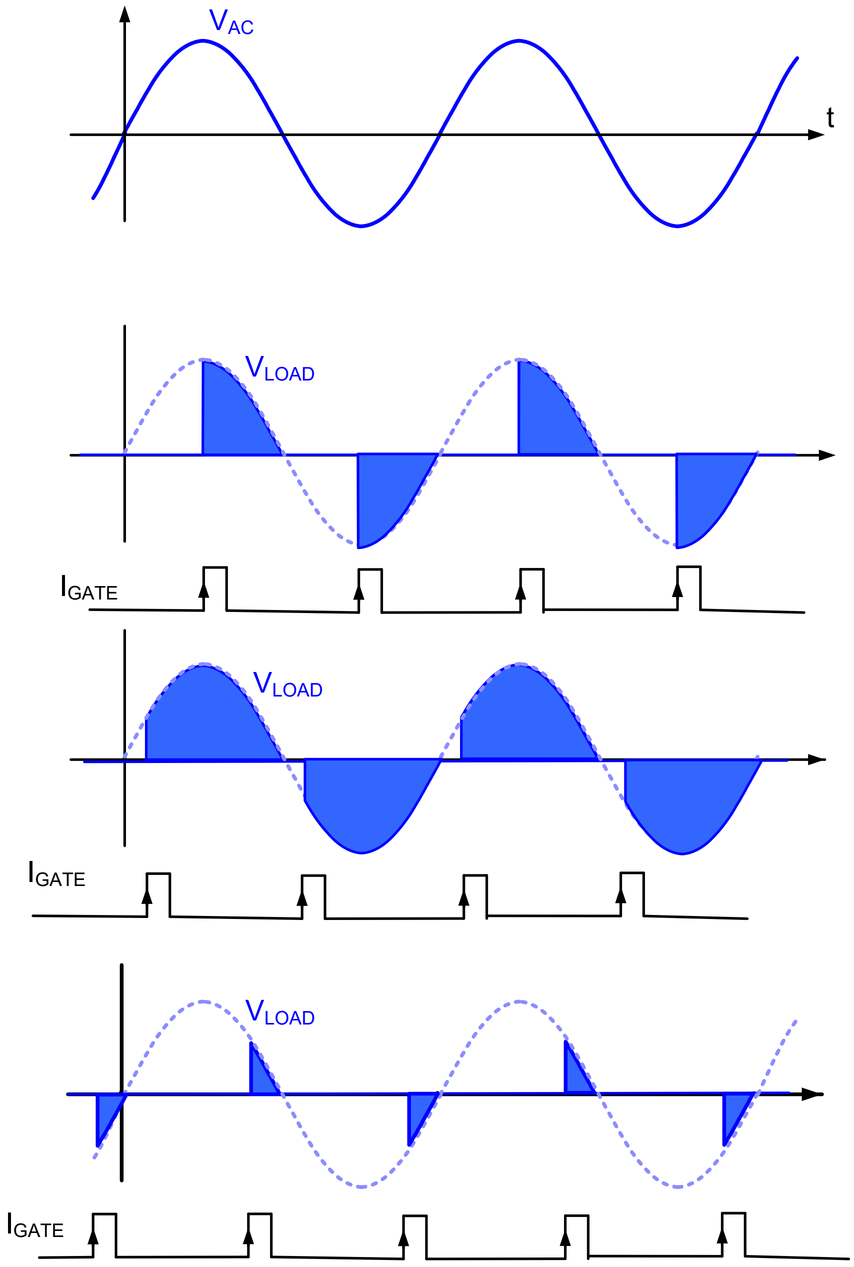
Two stable operating points
(as long as V_{AC} not near 0)

The Actual Triac in Basic Circuit



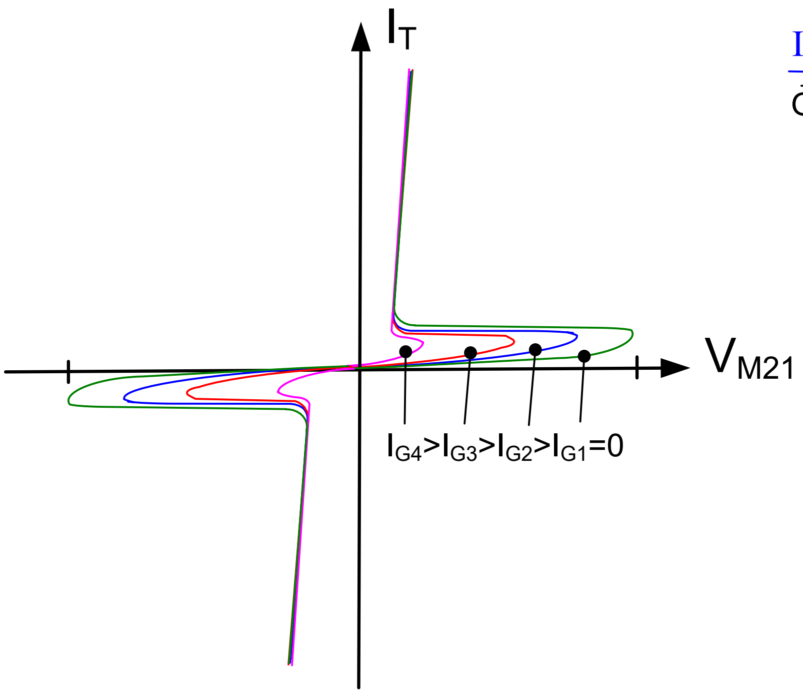
Can turn on for either positive or negative V_{AC} with single gate signal

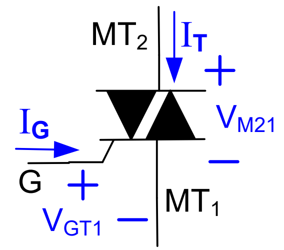
Phase controlled bidirectional switching with Triacs

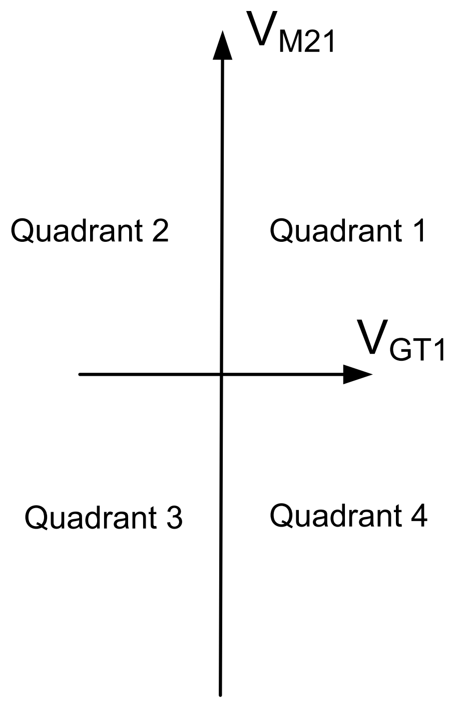


Quadrants of Operation Defined in V_{M21}-V_{GT1} plane

(not in the I_T-V_{M21} plane)

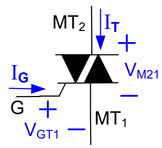


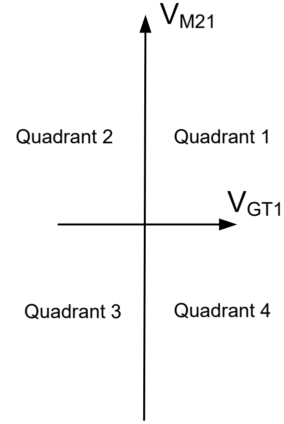


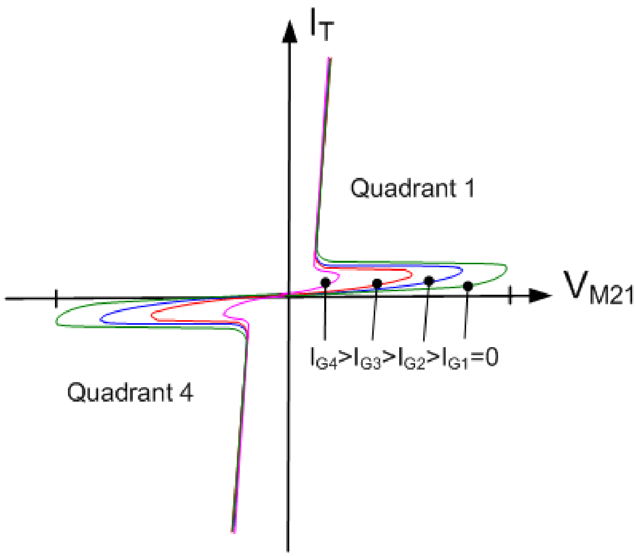


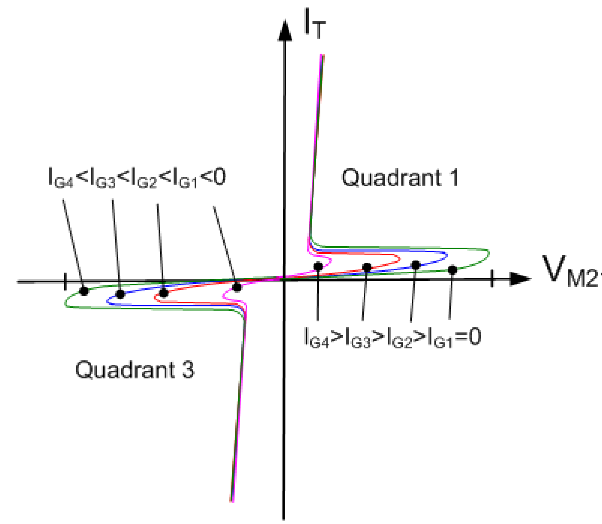
But for any specific circuit, can map quadrants from the V_{M21}-V_{GT1} plane to I_T-V_{M21} plane

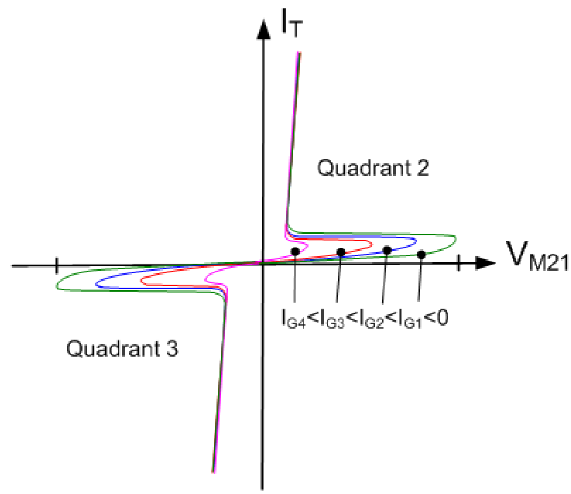
Identification of Quadrants of Operation in I_T -V_{M21} plane



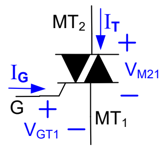


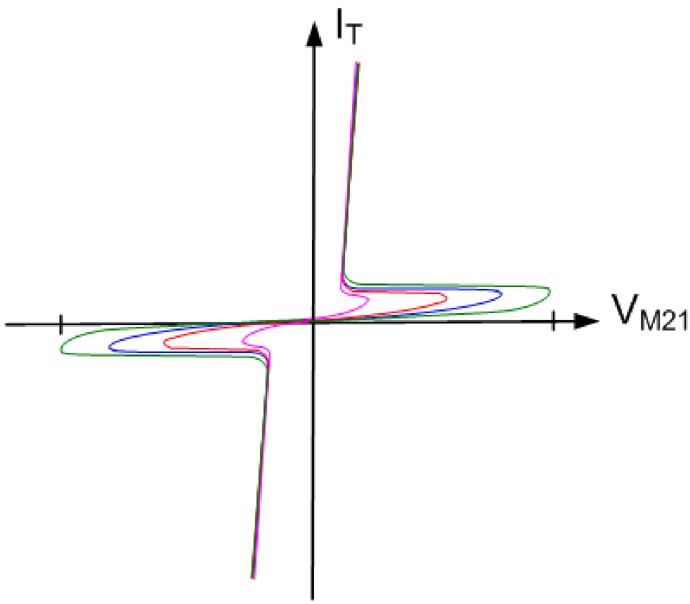


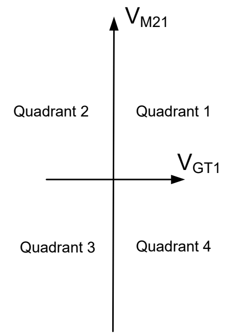




Identification of Quadrants of Operation in I_T-V_{M21} plane







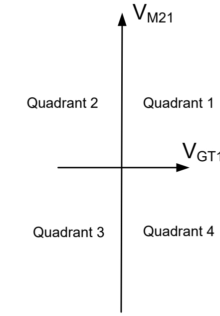
Curves may not be symmetric between Q_1 and Q_3 in the I_T-V_{M21} plane

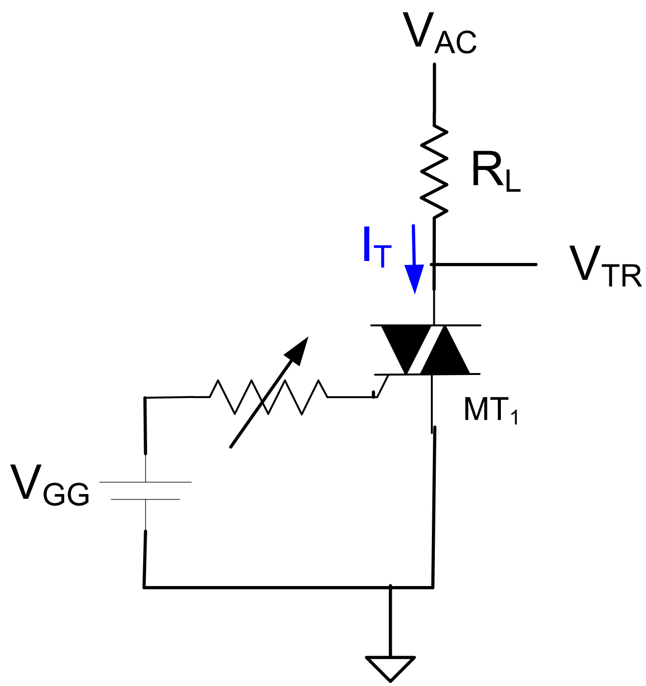
Turn on current may be large and variable in Q_4 (of the V_{M21}-V_{GT1})

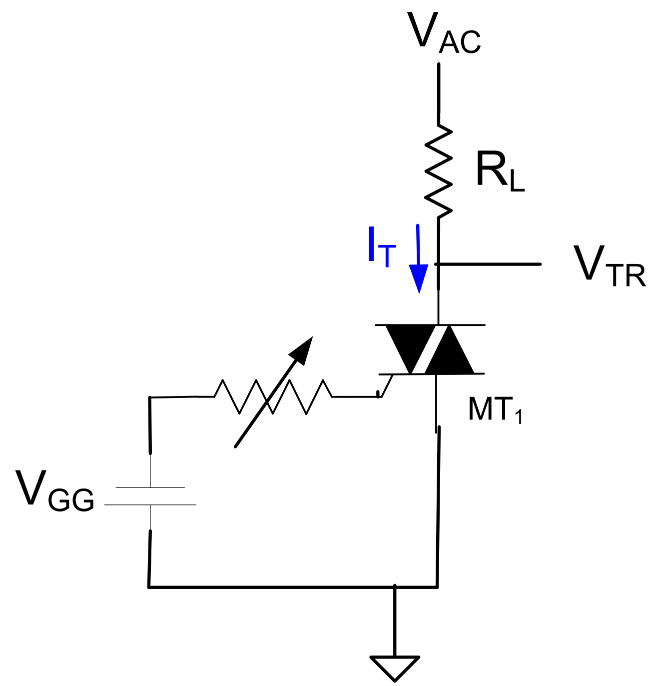
Generally avoid operation in Q_4 (of the V_{M21}-V_{GT1} plane)

Most common to operate in Q2-Q3 quadrants or Q1-Q3 quadrants (of the V_{M21}-V_{GT1} plane)

Some Basic Triac Application Circuits







(V_{GG} often from logic/control circuit)

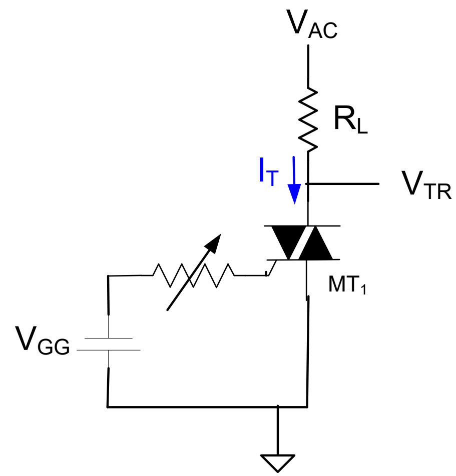
Quad 1 : Quad 4

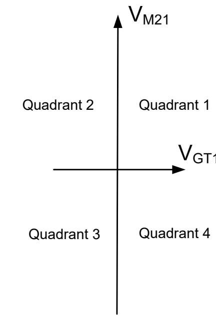
(not attractive because of Quad 4)

(V_{GG} often from logic/control circuit)

Quad 2 : Quad 3

Some Basic Triac Application Circuits





Quad 2 : Quad 3

Limitations ?

If V_{AC} is the standard 120VAC line voltage, where do we get the dc power supply?

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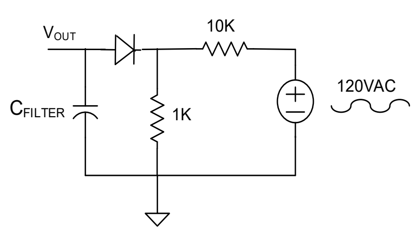
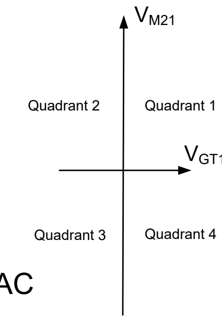
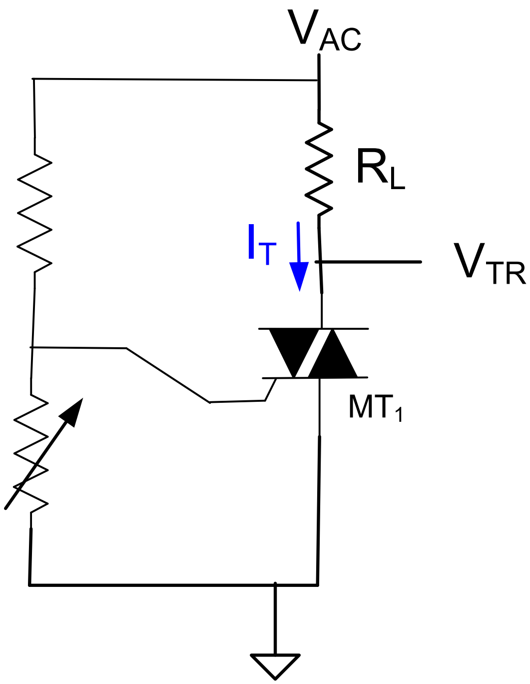
AGILENT TECHNOLOGIES
E3631A



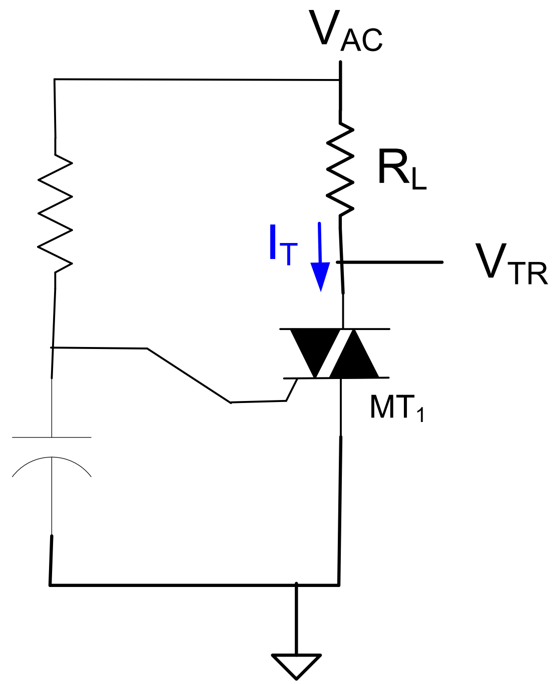
Direct digital control of trigger voltage/current with dedicated IC

Some Basic Triac Application Circuits



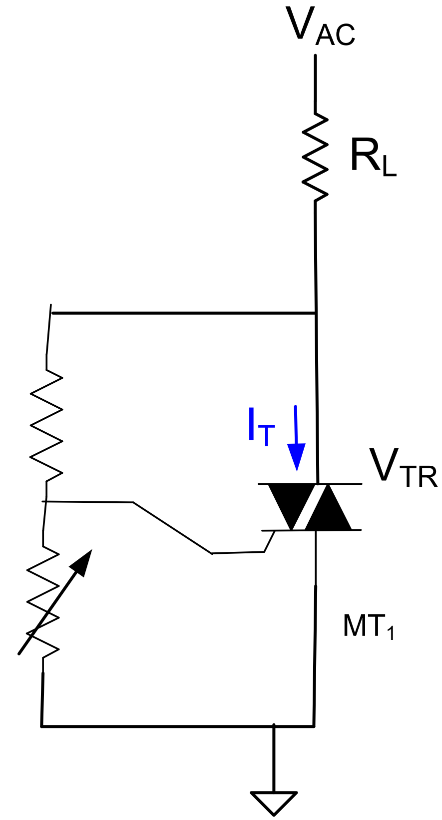


Quad 1 : Quad 3



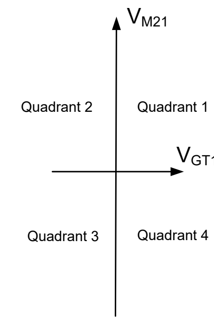
Delays V_G signal to provide reduction in duty cycle

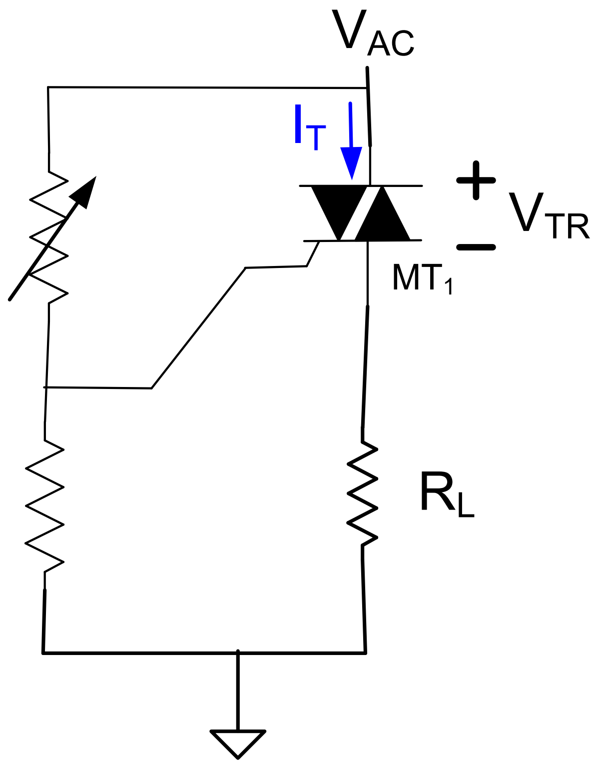
Quad 1 : Quad 3



Quad 1 : Quad 3

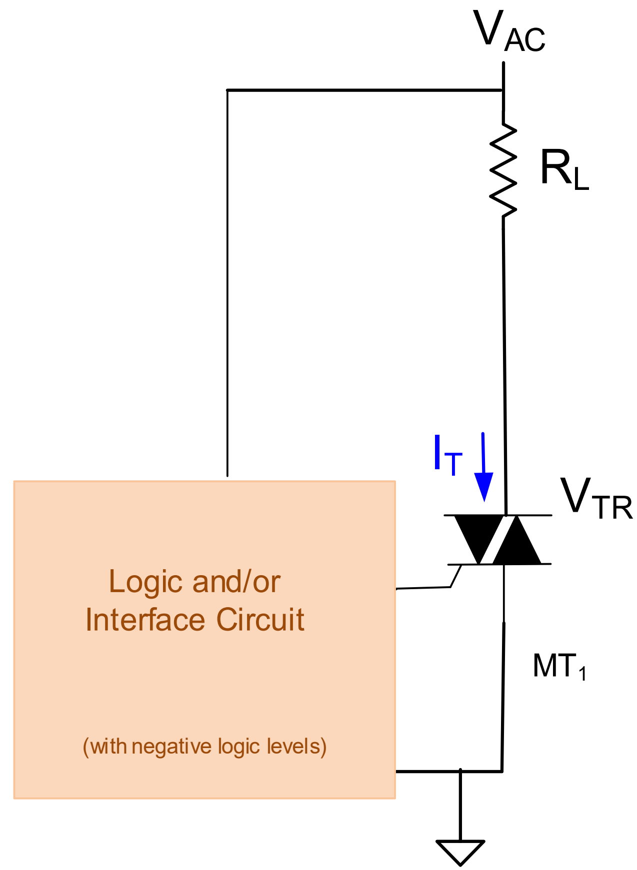
Some Basic Triac Application Circuits





Quad 1/ Quad 2 : Quad 4/Quad 3

Not real popular



Real popular

Thyristor Types

Some of the more major types:

- SCR
- Triac
- Bidirectional Phase-controlled thyristors (BCT)
- LASCR (Light activated SCR)
- Gate Turn-off thyristors (GTO)
- FET-controlled thyristors(FET-CTH)
- MOS Turn-off thyristors (MTO)
- MOS-controlled thyristors (MCT)

Thyristor Applications

Thyristors are available for working at very low current levels in electronic circuits to moderate current levels such is in incandescent light dimmers to very high current levels

I_{TRIAC} from under 1mA to 10000A

Applications most prevalent for moderate to high current thyristors

SCR, rated about 100 amperes, 1200 volts, 1/2 inch stud, photographed by C J Cowie. Uploaded on 4 April 2006.

Thanks to Prof. Ajjarapu for providing the following slides:

DYNEX SEMICONDUCTOR

PT40QPx45

Pulse Power Thyristor Switch

Preliminary Information

Replaces November 1999 version, DS5267-1.1

DS5267-1.4 April 2000

APPLICATIONS

- Pulse Power
- Crowbars
- Ignitron Replacement

KEY PARAMETERS

V_{DRM}	4500V
$I_{T(AV)}$	760A
I_{TSM}	13000A
dI/dt	5000A/µs

I_{TSM} is the non-repetitive surge peak current

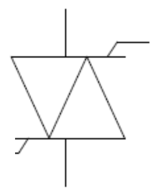
Important parameter to consider when switching inductive loads (motors)

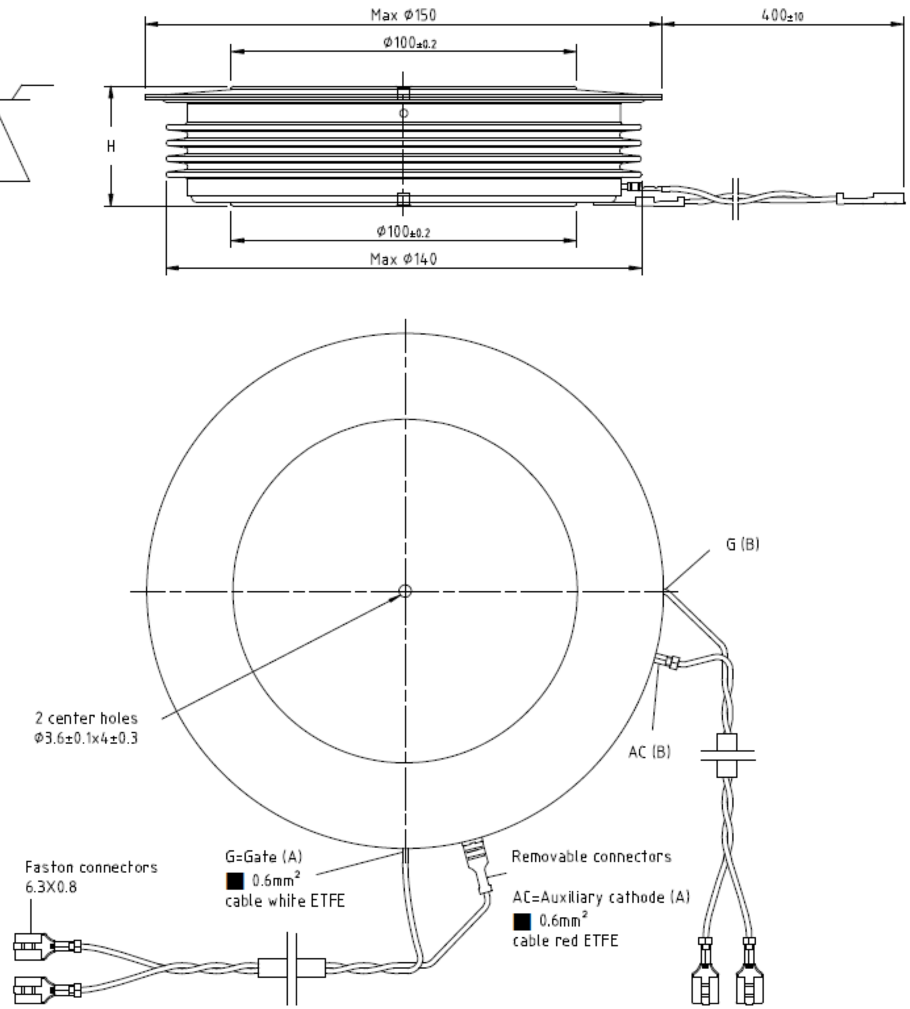
From ABB Web Site

V_{RM}	=	6500 V
$I_{T(AV)M}$	=	1405 A
$I_{T(RMS)}$	=	2205 A
I_{TSM}	=	22×10^{3} A
V_{T0}	=	1.2 V
r_T	=	0.6 mΩ

Bi-Directional Control Thyristor

5STB 13N6500





Diameter = 140mm

Thanks to Prof. Ajjarapu for providing the following slides:

THE BIDIRECTIONAL CONTROL THYRISTOR (BCT)

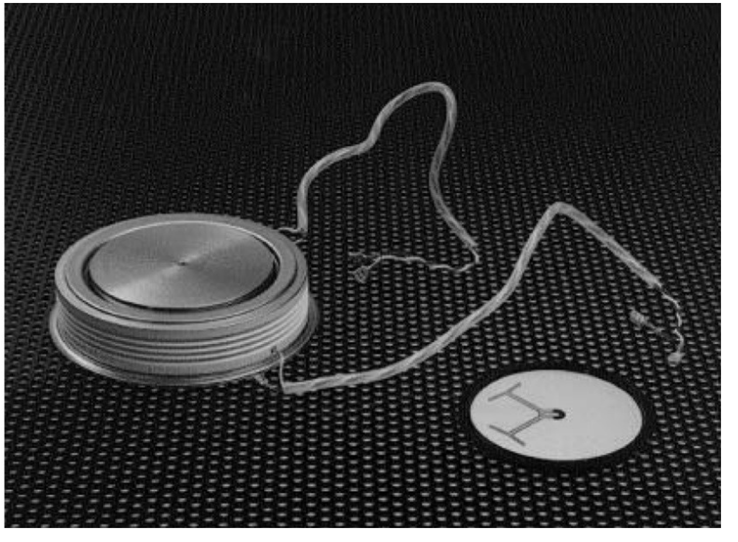
by

Kenneth M. Thomas, Björn Backlund, Orhan Toker
ABB Semiconductors AG, CH5600 Lenzburg, Switzerland

Björn Thorvaldsson
ABB Power Systems AB, S-721 64 Västerås, Sweden

ABSTRACT

The Bidirectional Control Thyristor (BCT) is a new concept for high power thyristors integrated on a single silicon wafer with separate gate contacts. This unique design, based on free-floating silicon technology, successfully overcomes the traditional problems of interference experienced by bidirectional thyristors during dynamic operation which previously prevented the use of such devices. Such components are suitable for applications at high voltages like a normal thyristor but where triacs can no longer be used.



1988 Paper

Thanks to Prof. Ajjarapu for providing the following slides:

High Current, High Voltage Solid State Discharge Switches for Electromagnetic Launch Applications

A. Welleman, R. Leutwyler, J. Waldmeyer
ABB Switzerland Ltd, Semiconductors - CH-5600 Lenzburg

***Abstract*—This presentation is about the work done on design, built-up, production and test of ready-to-use solid state switch assemblies using Thyristor- or IGCT technology. The presented thyristor switch assemblies, using 120 mm wafer size, are made to switch 3MJ stored energy into a load. The maximum charge voltage of the assembly is 12 kVdc, current capability more than 260kA@tp=3.3ms and a pulse repetition rate of up to 6 shots per minute with convection air cooling. New very large thyristors with 150 mm wafer diameter will be available from fall 2008. As second a 70 kA/21kVdc switch using IGCT technology will be presented. The switch is designed for fast discharge in the micro-second range and has a very high di/dt capability. Because for**

adapted standard products which can fulfill the requirements for pulsed applications. Beside the semiconductor devices, ABB is also in the position to supply complete custom made ready-to-use solid state switch assemblies including clamping, triggering, cooling and with application oriented testing. The presentation describes both, the loose semiconductor components as well as some custom made solid state switches for single pulse or low repetition rate pulsing.

II. DEVICE TECHNOLOGY

2008 Paper

Thanks to Prof. Ajjarapu for providing the following slides:

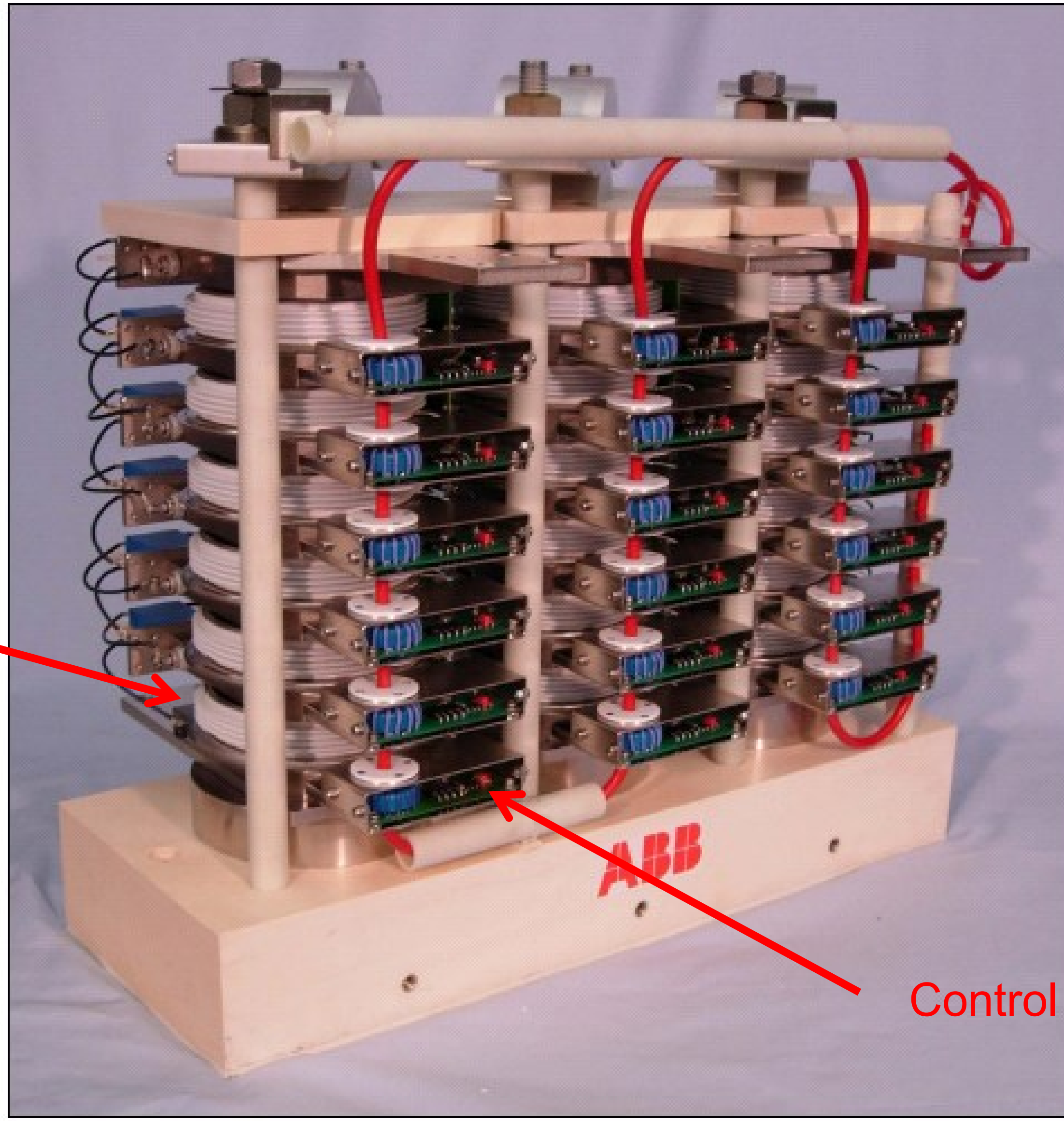
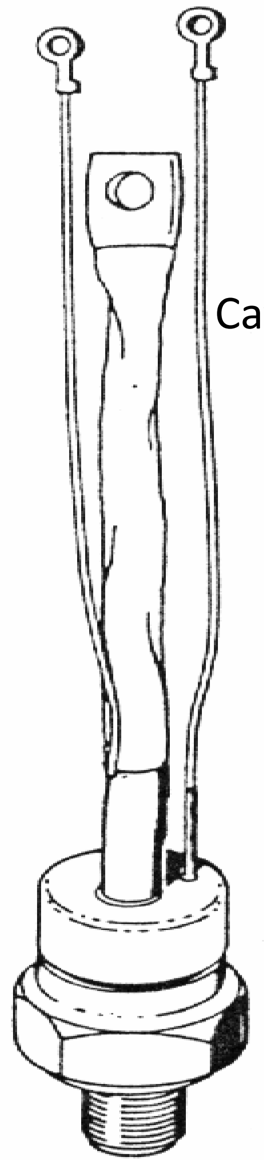


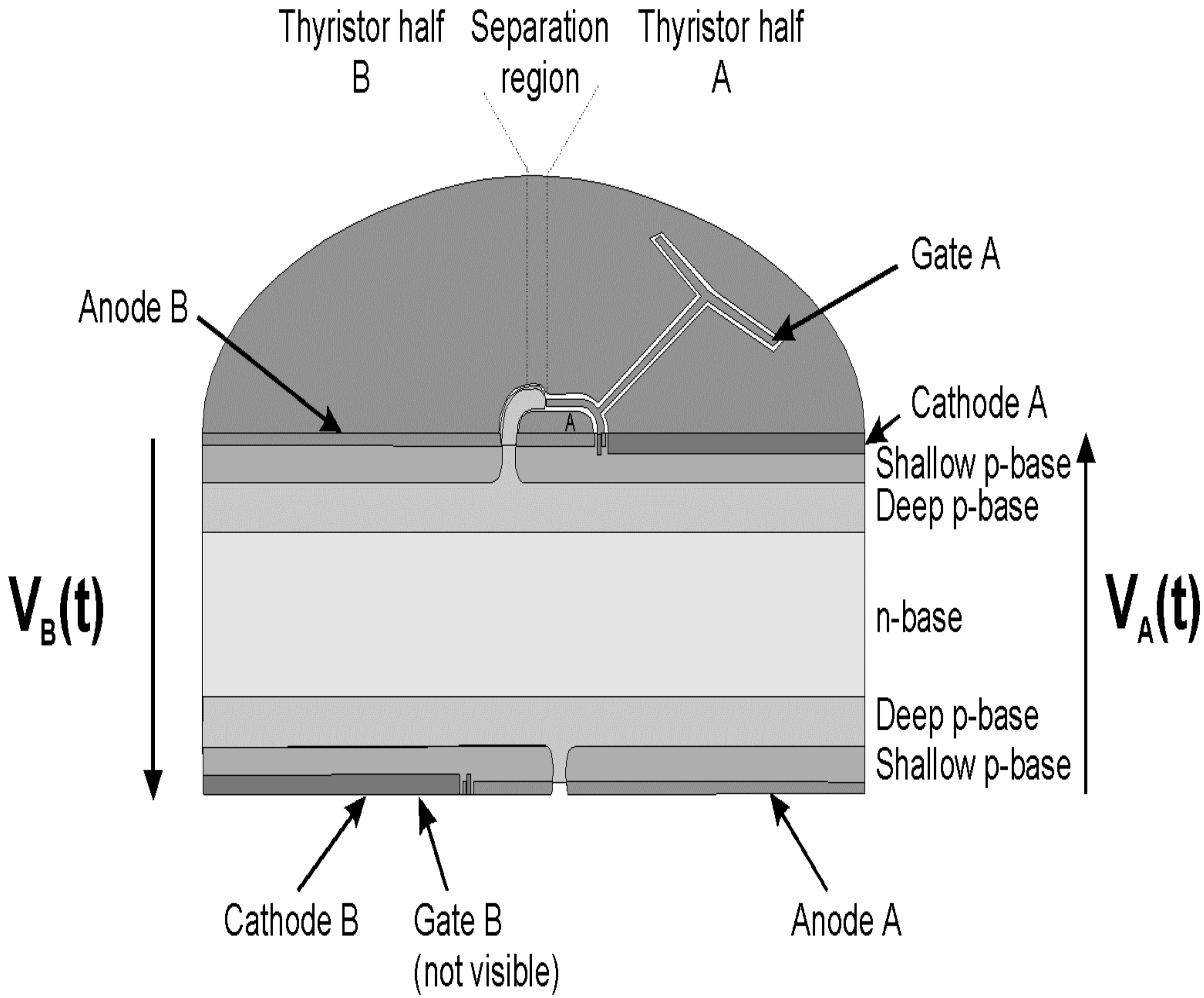
Fig.3: Thyristor Switch Assembly A-STP 5742U-18-CC

Thanks to Prof. Ajjarapu for providing the following slides:



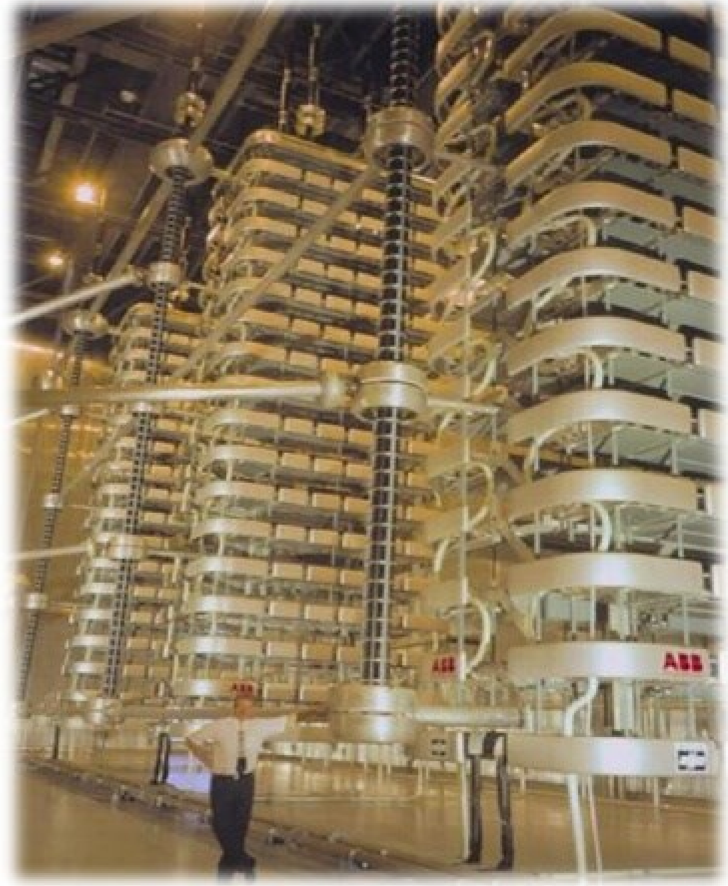
Stud- Mounted SCR
110 Amp RMS Rating

Thanks to Prof. Ajjarapu for providing the following slides:



Cross-section of a BCT wafer showing the antiparallel arrangement of the A and B component thyristors. The arrows indicate the convention of forward blocking for A and B.

Thanks to Prof. Ajjarapu for providing the following slides:



Thyristor Valve - 12 Pulse Converter (6.5Kv, 1568 Amp, Water cooled)

Thyristor Observations

Many different structures used to build thyristors

Range from low power devices to extremely high power devices

Often single-wafer solutions for high power applications

Usually formed by diffusions

Widely used throughout society but little visibility

Applications somewhat restricted

Thyristors

The good

SCRs
Triacs

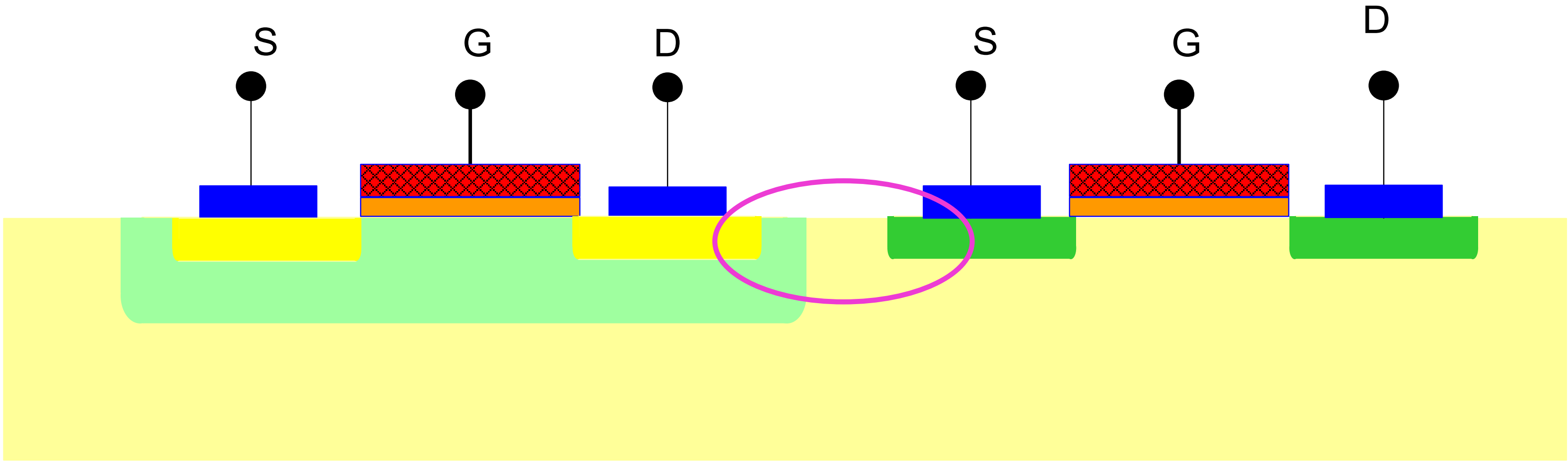
→ The bad

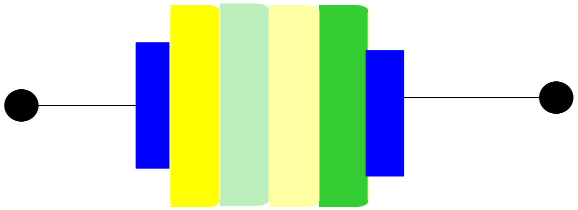
Parasitic Device that can destroy integrated circuits

The Thyristor

A bipolar device in CMOS Processes

Consider a Bulk-CMOS Process





If this parasitic SCR turns on, either circuit will latch up or destroy itself

Guard rings must be included to prevent latchup

Design rules generally include provisions for guard rings

Stay Safe and Stay Healthy !

End of Lecture 30